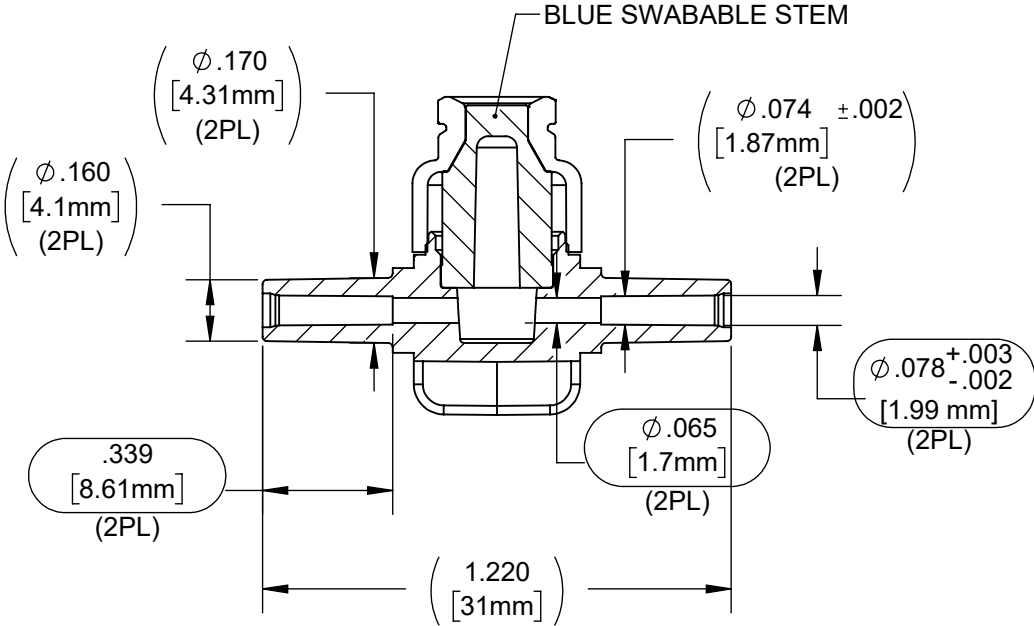
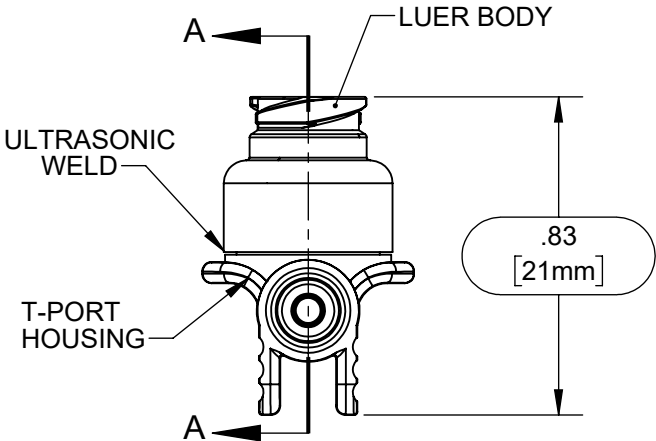


DRAWING NO. C2454640XX	REV J	Customer Drawing	REVISION HISTORY			
			REV	DESCRIPTION (ECO)	DATE	APPROVED
			H	UPDATE WELD HEIGHT ECO 8607	05/17/19	SR
			J	DIMENSIONAL UPDATE ECO 11247	08/12/21	SR



- NOTES:
- SUFFIX "XX" INDICATES MATERIAL:
24 - CLEAR POLYCARBONATE
 - CRITICAL DIMENSIONS ARE CIRCLED AND SUBJECT TO INSPECTION.
 - DIMENSIONS IN PARENTHESES ARE FOR REFERENCE ONLY.
 - ALL DIMENSIONS ARE IN INCHES WITH THE NOMINAL DIMENSION IN METRIC BELOW.
 - USAGE: WILL FIT 2.1 mm (.082") O.D. TUBING.
 - LUER COMPATIBLE WITH ISO594-2, AND ISO80369-7.

VALVE SPECIFICATION:

BACK PRESSURE: > 30 PSI, REF. (2.1 BAR). (40 PSI NOMINAL) .
 BIOCOMPATABILITY: PASSES ISO 10993, PART 1.
 MATERIALS: ALL MATERIALS ARE GAMMA RESISTANT, MEET USP CLASS VI;
 ARE DEHP FREE, AND NOT MADE WITH NATURAL RUBBER LATEX.
 POTENTIAL STERILIZATION: ETO; AND GAMMA,
 BASED ON RAW MATERIAL SPECIFICATIONS.

SECTION A-A

QUALITY CRITERIA:
O.D. FLASH: 0.015 MAX. (0.4mm)
GATE VESTIGE: 0.01 MAX. (0.3mm)
EMBEDDED PARTICLES, BUBBLES,SPOTS, STAINS: 0.3mm ² MAX. NO MORE THAN 3 PER PART.

MOLDED PARTS:
 GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA

PROPRIETARY AND CONFIDENTIAL
 THE INFORMATION CONTAINED IN THIS DRAWING IS SOLE PROPERTY
 OF HALKEY-ROBERTS CORPORATION ST. PETERSBURG, FL. ANY
 REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN
 PERMISSION OF HALKEY-ROBERTS CORPORATION IS PROHIBITED.

DRAWN BY	SJR	DATE	4/2/12
APPROVED BY		DATE	
MATERIAL	SEE BOM		
FINISH			
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: ± 1° TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .005		THIRD ANGLE PROJECTION 	

HR® Halkey-Roberts®			
TITLE 2.0mm Swabable "T" Port			
SIZE A	DRAWING NO. C2454640XX	REV J	
SCALE 2:1	DO NOT SCALE DRAWING		SHEET 1 OF 2

BILL OF MATERIAL:

SUFFIX	LUER BODY	T PORT HOUSING	STEM
24	CLEAR POLYCARBONATE MAKROLON RX 1805 451118	CLEAR POLYCARBONATE MAKROLON RX 1805 451118	BLUE SILICONE 40 DUROMETER WACKER LR 3003/40 DT COLOR, K75238

MOLDED PARTS:
GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS DRAWING IS SOLE PROPERTY OF HALKEY-ROBERTS CORPORATION ST. PETERSBURG, FL. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF HALKEY-ROBERTS CORPORATION IS PROHIBITED.

DRAWN BY SJR		DATE 4/2/12		HR® Halkey-Roberts® TITLE 2.0mm Swabable "T" Port	
APPROVED BY		DATE			
MATERIAL		FINISH			
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: ± 1° TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .005		THIRD ANGLE PROJECTION 		SIZE A	DRAWING NO. C2454640XX
SCALE 2:1		DO NOT SCALE DRAWING		SHEET 2 OF 2	REV J